TECHNICAL DATA



PAINTCO SIDE SEAM CLEAR 535

DESCRIPTION

- All rigid metal cans for packing water based paints and other products containing water must be
 internally lacquered to prevent corrosion of the metal. However, at the joint where the sides are
 welded together, Paintco Side Seam Sealer is ideally suitable lacquer which will provide a barrier and
 prevent corrosion.
- Paintco Side seam Sealer is a fast drying lacquer; which can be applied by means of spray or by brush if necessary. The lacquer must be allowed to dry for 30 minutes before the drums can be stacked, otherwise set off may occur.

PHYSICAL DATA

Pigments : None Appearance : clear

Viscosity at 30°C : 75 +/- 5 sec. Ford cup 4

Specific gravity : 0.98 +/-0.02 Finish : Glossy Volume Solids % : approx.38

Flash point : 25°C

Drying time : dust dry : 30 minutes Hard dry : over night